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Punches

1. Letter & Number Punches
2. Leather (Hollow Punches)
3. Automatic Centre Punches
4. Centre Punches (Round & Square Head)
5. Transfer Punches
6. Prick Punches (Light & Heavy)
7. Nail Punches (Round & Square Head)
8. Starting Punches (Heavy Duty)
9. Long Drive Pin Punches 8" (200 MM) Long
10. Drive Pin Punches 6" (150 MM) Long
11. Drive Pin Punches 4" (100 MM) Long
12. Parellel Pin Punches – Long Reach
13. Parellel Pin Punches – Short Reach
14. Taper Punches (Aligning Punches)
15. Brass Punches
16. Utility Punch & Scriber
17. Universal Transfer Punches (Aligner)

1. LETTER & NUMBER PUNCHES



- Hardened sticks of punches, in Black Finish are packed in plastic boxes.
- Number set consist 0-8 (9 Sticks). No. 6 is inverted to make No. 9. Letter Set consist A-Z and & (27 sticks).
- Combination Set consist 27 Letters & 9 Numbers (36 Sticks).

(A) LETTER SET & FIGURE SET

LETTER SET			FIGURE SET		
ITEM NO.	SIZES IN		ITEM NO.	SIZES IN	
	INCH	MM		INCH	MM
SNP-3151	1/16	1.5	SNP-3171	1/16	1.5
SNP-3152	3/32	2.5	SNP-3172	3/32	2.5
SNP-3153	1/8	3.0	SNP-3173	1/8	3.0
SNP-3154	5/32	4.0	SNP-3174	5/32	4.0
SNP-3155	3/16	5.0	SNP-3175	3/16	5.0
SNP-3156	1/4	6.0	SNP-3176	1/4	6.0
SNP-3157	5/16	8.0	SNP-3177	5/16	8.0
SNP-3158	3/8	10.0	SNP-3178	3/8	10.0
SNP-3159	1/2	12.0	SNP-3179	1/2	12.0



(B) COMBINATION SET

COMBINATION SET					
ITEM NO.	SIZES IN		ITEM NO.	SIZES IN	
	INCH	MM		INCH	MM
SNP-3185	1/16	1.5	SNP-3190	1/4	6.0
SNP-3186	3/32	2.5	SNP-3195	5/16	8.0
SNP-3187	1/8	3.0	SNP-3196	3/8	10.0
SNP-3188	5/32	4.0	SNP-3197	1/2	12.0
SNP-3189	3/16	5.0			

2. LEATHER (HOLLOW) PUNCHES



- Made from Quality Steel, Hardened, Ground and Cutting edge is HRC.
- Body round and knurled for better gripping with Black Oxidised finish.
- Also available in different attractive colours with Powder Coating.
- Sets can be supplied as per requirement.

ITEM NO.	HOLE DIA.		ITEM NO.	HOLE DIA.	
	INCH	MM		INCH	MM
SLP-3211	1/16	1.5	SLP-3231	5/8	16
SLP-3212	3/32	2	SLP-3232	11/16	17
SLP-3213	1/8	3	SLP-3233	23/32	18
SLP-3214	5/32	4	SLP-3234	3/4	19
SLP-3215	3/16	5	SLP-3235	13/16	20
SLP-3216	7/32	5.5	SLP-3236	27/32	21
SLP-3217	1/4	6	SLP-3237	7/8	22
SLP-3218	9/32	7	SLP-3238	29/32	23
SLP-3219	5/16	8	SLP-3239	15/16	24
SLP-3220	3/8	9	SLP-3240	1	25
SLP-3221	7/16	11	SLP-3241	1-1/16	26
SLP-3222	1/2	12	SLP-3242	1-1/8	28
SLP-3223	17/32	13	SLP-3243	1-3/16	30
SLP-3224	9/16	14	SLP-3244	1-1/4	32
SLP-3225	19/32	15	SLP-3245	1-5/16	34

3. AUTOMATIC CENTRE PUNCHES



- Used for marking light dotting to heavy punching without having to use a hammer.

ITEM NO.	DESCRIPTION
SAP-3255	Steel Body
SAP-3256	Brass Body



4. CENTRE PUNCHES (ROUND & SQUARE HEAD)



- Made from Tool Steel, Hardened and Ground.
- Black shiny finish with knurled body for easy grip.
- Available in plastic pouch in individual sizes and also in a set of 5 pcs.

ITEM NO.	TIP DIA.		BODY LENGTH	
	INCH	MM	INCH	MM
SCP-3261	1/16	1.6	3	75
SCP-3262	5/64	2.0	4	100
SCP-3263	3/32	2.4	4	100
SCP-3264	9/64	3.6	4	100
SCP-3265	5/32	4.0	4	100
SCP-3266	Set of 5 Centre Punches in a pouch consisting of 1/16", 5/64", 3/32", 9/64" and 5/32"			
While placing order, please mention Round Head or Square Head				

5. TRANSFER PUNCHES



- Ideally suitable for Tool Makers and Machinist.
- Heat Treated and Tempered.
- 28 Punches.
- Sizes ranging from 3/32" to 33/64".
- Length of punches 4-7/8".

ITEM NO. - STP-3271

6. PRICK PUNCHES

A. Prick Punches – Light



- Made from High Quality Carbon Steel.
- Front taper and back head in ground finish.
- Knurled body for easy gripping.
- Uniformly heat treated.

ITEM NO.	DIAMETER AT THE TOP OF TAPER		BODY DIAMETER		LENGTH	
	INCH	MM	INCH	MM	INCH	MM
SPP-3275	5/64	2.0	9/32	7.0	4	100
SPP-3276	3/32	2.5	19/64	7.5	4	100
SPP-3277	9/64	3.5	5/16	8.0	4	100
SPP-3278	5/32	4.0	3/8	9.5	4	100
SPP-3279	3/16	4.8	3/8	9.5	4	100
SPP-3280	Set of above 5 Prick Punches - Light					



B. Prick Punches – Heavy



- Made from High Quality Carbon Steel.
- Accurately Ground and Tempered.
- Enamel painted body with polished working ends.
- Used for marking along scribed lines in layout work, piercing holes in light metals and aligning holes in two or more metal sheets marking intersecting centre lines, hole locations and drill starting points.

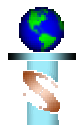
ITEM NO.	STOCK SIZE		OVERALL LENGTH	
	INCH	MM	INCH	MM
SPP-3281	1/4	6	3	75
SPP-3282	3/8	10	5	125
SPP-3283	1/2	12	6	150

7. NAIL PUNCHES (ROUND & SQUARE HEAD)



- Round Head or Square Head punches are made from Tool Steel, Hardened and Tempered.
- Available in individual sizes and also in a set of five in plastic pouch.

ITEM NO.	TIP DIA		BODY LENGTH	
	INCH	MM	INCH	MM
SNP-3291	1/16	1.6	4	100
SNP-3292	3/32	2.4	4	100
SNP-3293	1/8	3.2	4	100
SNP-3294	5/32	4.0	4	100
SNP-3295	3/16	4.8	4	100
SNP-3296	Set of 5 Nail Punches in a pouch consisting of 1/16", 3/32", 1/8", 5/32", and 3/16"			
While Placing Order Please Mention Round Head or Square Head				



8. STARTING PUNCHES (HEAVY DUTY)



- Enamel painted body with polished working ends.
- Made from High Quality Carbon Steel.
- Accurately Hardened and Tempered.
- Suitable for installing Pins & Rivets and for starting their removal.

ITEM NO.	POINT SIZE		STOCK SIZE		TAPER		OVERALL LENGTH	
	INCH	MM	INCH	MM	INCH	MM	INCH	MM
SSP-3311	1/16	1.6	3/8	10	1-3/4	45	5	125
SSP-3312	3/32	2.4	3/8	10	1-3/4	45	5	125
SSP-3313	1/8	3.2	3/8	10	1-3/4	45	5	125
SSP-3314	5/32	4.0	3/8	10	2-1/4	57	5	125
SSP-3315	3/16	4.8	3/8	10	2-1/4	57	5	125
SSP-3316	7/32	5.5	3/8	10	2-1/4	57	5-1/2	137
SSP-3317	1/4	6.3	3/8	10	2-1/8	53	5	125
SSP-3318	5/16	8.0	1/2	12	2	50	6	150
SSP-3319	3/8	9.5	5/8	16	2-1/4	57	6-1/2	163
SSP-3320	1/2	12.0	5/8	16	2-1/2	63	7	175

9. LONG DRIVE PIN PUNCHES 8" (200 MM) LONG



- Drive Pin Punches are made from Tool Steel, Hardened and Tempered.
- Knurled body for easy grip and are in black oxidised finish.
- Total length 8" (Body length 4-1/2" and Drive Pin Section length 3-1/2").
- Available in individual sizes and also in a set of 5 in attractive plastic pouches.

ITEM NO.	TIP DIA		BODY DIA	
	INCH	MM	INCH	MM
SLD-3331	1/8	3.2	7/16	11.00
SLD-3332	3/16	4.8	7/16	11.00
SLD-3333	1/4	6.3	1/2	12.70
SLD-3334	5/16	8.0	1/2	12.70
SLD-3335	3/8	9.5	9/16	14.00
SLD-3336	Set of 5 long drive Pin Punches in plastic pouch consisting of 1/8", 3/16", 1/4", 5/16" & 3/8"			



10. DRIVE PIN PUNCHES 6" (150 MM) LONG



- Made from Carbon Steel.
- Uniformly Heat Treated.
- Length of Pin 1-3/4" (45 MM).
- Ground Finish and Knurled body for easy grip.

ITEM NO.	DIAMETER OF PIN	
	INCH	MM
SPL-3345	1/16	1.6
SPL-3346	3/32	2.4
SPL-3347	1/8	3.2
SPL-3348	5/32	4.0
SPL-3349	3/16	4.8
SPL-3350	7/32	5.5
SPL-3351	1/4	6.3
SPL-3352	5/16	8.0
SPL-3356	A set of 6 sizes 3/32" (2.4 mm), 1/8" (3.2 mm), 5/32" (4 mm), 3/16" (4.8 mm), 1/4" (6.3 mm) and 5/16" (8 mm) packed in a plastic pouch	
SPL-3358	A set of 8 sizes 1/16" (1.6 mm), 3/32" (2.4 mm), 1/8" (3.2 mm), 5/32" (4 mm), 3/16" (4.8 mm), 1/4" (6.3 mm), 7/32" (5.5 mm) and 5/16" (8 mm) packed in a plastic pouch	

11. DRIVE PIN PUNCHES 4" (100 MM) LONG



- Drive Pin Punches are made from Tool Steel, Hardened and Tempered.
- 4" long with knurled body for an easy grip and are in black oxidised finish.
- Available in individual sizes and also in set of 4 & 8 in attractive plastic pouches.

ITEM NO.	TIP DIA	
	INCH	MM
SDL-3361	1/16	1.6
SDL-3362	3/32	2.4
SDL-3363	1/8	3.2
SDL-3364	5/32	4.0
SDL-3365	3/16	4.8
SDL-3366	7/32	5.5
SDL-3367	1/4	6.3
SDL-3368	5/16	8.0
SDL-3370	Set of 4 Drive Pin Punches in a pouch consisting of 1/16", 3/32", 1/8" & 5/32"	
SDL-3372	Set of 8 Drive Pin Punches in a pouch consisting of 1/16", 3/32", 1/8", 5/32", 3/16", 7/32", 1/4" & 5/16"	



12. PARALLEL PIN PUNCHES (LONG REACH)



- Punch Section Ground, Hardened and Tempered.
- Heavy Knurled Body with Shiny Black Finish.
- Available in individual sizes and also in a set of five in attractive Plastic Pouch.

ITEM NO.	SIZE OF TIP		BODY DIA		TOTAL LENGTH	
	INCH	MM	INCH	MM	INCH	MM
SLR-3381	1/8	3.2	3/8	9.5	5	125
SLR-3382	3/16	4.8	3/8	9.5	6	150
SLR-3383	1/4	6.3	1/2	12.7	6-1/2	165
SLR-3384	5/16	8.0	1/2	12.7	7-1/2	190
SLR-3385	3/8	9.5	5/8	16.0	8-1/2	215
SLR-3386	Set of above Five Parallel Pin Punches – Long Reach.					

13. PARALLEL PIN PUNCHES (SHORT REACH)



- Punch section Ground, Hardened and Tempered.
- Body heavy knurled with shiny black finish.

ITEM NO.	SIZE OF TIP		BODY DIA		TOTAL LENGTH	
	INCH	MM	INCH	MM	INCH	MM
SSR-3391	3/32	2.4	3/8	9.5	6	150
SSR-3392	1/8	3.2	3/8	9.5	6-1/4	160
SSR-3393	5/32	4.0	3/8	9.5	6-1/4	160
SSR-3394	3/16	4.8	3/8	9.5	6-1/4	160
SSR-3395	7/32	5.5	3/8	9.5	6-1/2	165
SSR-3396	1/4	6.3	3/8	9.5	6-3/4	170
SSR-3397	5/16	8.0	1/2	12.7	7	175
SSR-3398	3/8	9.5	9/16	14.3	7	175
SSR-3399	Set of 8 Parallel Pin Punches (Short Reach)					



14. TAPER PUNCHES (ALIGNING PUNCHES)



- **Hardened and Tempered for long Life.**
- **Heavy Knurled Body for Better Grip.**
- **Punches are Ground.**
- **Shiny Black Finish.**
- **Widely used in Industry and Auto Body Shop.**
- **Available in Individual Sizes and also in a Display Pack of Four.**

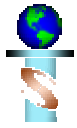
ITEM NO.	TIP DIA		LENGTH	
	INCH	MM	INCH	MM
STA-3411	1/8	3.2	7	175
STA-3412	3/16	4.8	9	225
STA-3413	1/4	6.3	10	250
STA-3414	5/16	8.0	12	300
STA-3415	Set of four Taper Punches in a Display Pouch.			

15. BRASS PUNCHES



- **Made from high quality Brass Hexagonal Stock.**
- **Ideal Punches for working in no mar, no spark situation.**
- **3-1/2" (90 mm) Long.**
- **Available in individual sizes and also in a set of 8 Pcs. in attractive Plastic Pouch.**

ITEM NO.	SIZE OF TIP	
	INCH	MM
SBP-3421	1/16	1.6
SBP-3422	3/32	2.4
SBP-3423	1/8	3.2
SBP-3424	5/32	4.0
SBP-3425	3/16	4.8
SBP-3426	7/32	5.5
SBP-3427	1/4	6.3
SBP-3428	5/16	8.0
SBP-3429	Set of above 8 Brass Punches	



16. UTILITY PUNCH & SCRIBER



- Hexagonal Body for comfortable grip.
- Ideal for Punching Holes in Sheet Metal.
- Can also be used as a Scriber.
- Hardened Point.
- Punch made of Tool Steel.

ITEM NO.	LENGTH		DIAMETER OF PUNCH	
	INCH	MM	INCH	MM
SUP-3435	7-1/2	190	5/32	4.0

17. UNIVERSAL TRANSFER PUNCHES (ALIGNER)



- All parts are made from steel, hardened for longer life.
- Perfect hole center alignment assured.
- Replaces different sizes regular Transfer Punches.
- Available in 2 sizes.

ITEM NO.	RANGE	
	INCH	MM
SUT-3441	3/16" to 5/8"	5 to 15
SUT-3442	3/16" to 1-3/16"	5 to 30